**Maintenance of an artificial turf field**

FIFA is aware that the playability of the surface needs to remain as constant as possible throughout its life. Unless a pitch is maintained properly, it will lose some of its playing quality in the long term. The ball can become faster over the surface, it will roll unevenly and the ball bounce will vary from place to place. The players will feel uncomfortable running on an uneven surface and frustrated by the inability to control an unpredictable ball.

Artificial turf certainly demands less investment in time and costs for maintenance and can be used for many more playing hours than real turf but you can not just lay it and leave it to its own devices. Maintenance on an artificial turf pitch is different but just as important as it is on a natural grass pitch.

The correct maintenance of a synthetic turf field ensures that the optimum performance of the facility is achieved for the longest period of time and that the client is able to maximise his investment by lengthening the usable lifetime of his investment.

**Why Maintenance?**
The need to maintain an artificial turf field is fundamental for several reasons. These can be highlighted as follows:
- longevity
- playing performance
- safety
- aesthetics

The lifetime of the artificial field will be significantly reduced by a lack of maintenance. Thus the investment in the field will be undermined.

The playing characteristics of the field will be severely impaired by a lack of maintenance. The ball can become faster over the surface, it will roll unevenly and the ball bounce will vary from place to place. The players will feel uncomfortable running on an uneven surface and frustrated by the inability to control an unpredictable ball.

A neglected field will often be a dangerous field. Simply put, the field that is not maintained can present a number of hazards to the players, which can lead to a variety of injuries. This can further detract from the attraction of the facility and open the owners up to threat of litigation.

Purely from the overall appearance of the surface it is necessary to maintain an artificial turf field. A dirty unclean field is not an attractive venue to play any sport on and will in the long term deter participants from playing on the field.

**General Principles**
Do not undertake any action, which has not previously been authorised by the installing company. Warranties are normally linked to the maintenance of the surface. Lack of maintenance will invalidate the warranty as will incorrect maintenance. If in doubt ask the experts of that particular system namely the supplier.
Do not apply any chemicals onto the surface without prior consent. Many chemical substances can act to the detriment of the surface particularly petroleum-based products. Care must be taken to avoid all petroleum-based spillages including fuel for the tractor units. Always re-fuel off the playing surface.

Chemicals are used on synthetic surfaces. These can include algaecides, mossicides, weedkillers, de-icers, etc.

**Maintenance Equipment**

- drag brushes and drag mats and nets
- hand-held equipment such as a hard road-sweeping brush for brushing the infill material into the turf system
- high-pressure cleaner (wet cleaning with a pressure of approx. 200 bar)
- manually-operated sweeping machines with an hourly capacity of around 1,000 m² or a sweeping and suction machine, self-propelled, with an hourly capacity of up to 3,000 m²

These guidelines are not intended to replace the recommendations given by the manufacturer rather they are intended to compliment the manufacturers recommendations in order to underline the importance of correct maintenance of an artificial turf football field that ensures the optimum performance of the facility for the longest period of time.

The rule is the same for an artificial field as with any other object in need of maintenance prevention is the best care.

**Weekly Maintenance**

The surface should normally be brushed at least once weekly. The brushing frequency will be related to the intensity of use, the more often it is used the more often will be the need for brushing.

The main effect of brushing is to level the in-fill (where present) to ensure the uniformity of the surface. A second important reason for brushing a synthetic field is to prevent pile lean and pile flattening. Many synthetic fibres have a tendency to lean in a particular direction or flatten with use. To help overcome this regular brushing in all directions will tend to keep the fibres upright and non-directional.

A variety of brush types exist on the market with a variety of effectiveness. The most commonly used are drag brushes. These are normally attached to the rear of tractor units either hydraulically or as a simple attachment. They are particularly effective at levelling the in-fill (where present) in the surface. Rotary brushes are also used. These are typically attached to the front of the tractor unit. Normally they can rotate forward or in reverse. Rotating forward is particularly effective at removing material from the surface. Either modes of rotation are good for raising the pile of the carpet.

Always brush in different directions, as brushing in one direction will tend to cause the fibres to lean in that direction. This will result in different ball roll characteristics in different directions.

The high wear areas will require additional attention as these zones will obviously have the most disrupted infill and pile flattening due to the intensity of play.

It is usually most effective to brush the surface when it is dry.
Irrigation and Waterfall

On the face of it seems a ridiculous proposition to water a synthetic field. After all they don't grow. However, on certain occasions it can benefit the performance of the field.

Artificial fields will become hot during periods of warm or hot weather. The surfaces can become so warm as to be noticeable to the players. Furthermore the heated surface can contribute to a friction burn. This is simply due to the fact that it requires a skin temperature of approximately 60°C to produce a skin burn. On a hot day the combination of hot skin with a hot surface in addition to the friction (heat) generated when the player slides on the surface makes almost inevitable that a skin burn can occur.

Water has several effects:
- it will lubricate the surface
- it will cool the surface
- it will stabilise the infill and consequentially reduce migration

After heavy rainfall it is advisable to check the infill levels as they may have become disrupted. This can be particularly significant if the field has a slope and the infill has migrated with the slope.

Levelling the In-Fill

The penalty spots and corners are prone to disruption of the infill. The ground staff should be aware of this and be prepared to top up on a more regular basis than is necessary for the general brushing. It may be necessary to top up these areas every day during intense usage.

When material begins to accumulate at the edges of the field, debris should be removed from it and the accumulated material brushed back into the main field.

Settling in period
Systems that utilise infill materials may require a period of settling in. This will necessitate a regime of regular brushing on a more frequent basis than is normally required. The installing company will give advice as to the necessity and added frequency of this extra brushing.

Additional Maintenance

Wherever and whenever contaminants are present remove them as soon as possible.

It should be noted that no food or beverages should be allowed on the field. Equally problematic is chewing gum albeit this can be simply remedied by freezing the offending gum which can then be broken out of the field when it has become solid.

Smoking is strictly forbidden.

All organic matter leaves, soil, seeds et cetera, if left will result in algal, moss or weed growth. Remove as soon, as is practical.

If the infill shows signs of agglomerating break up the lumps into their individual components.
Less Frequent Maintenance

Check for compaction of the infill (where present), particularly in the high usage areas. Contact the installing company if you observe this and they will advise accordingly. Some installing companies supply equipment for overcoming this problem; others will undertake the work themselves under a maintenance contract. Check the seams for any failings. If the seams have failed in any place contact the installing company as soon as possible and insist on an immediate repair under the terms of the warranty. DO NOT ATTEMPT TO UNDERTAKE THE REPAIRS YOURSELF. If you have an irrigation system periodically check it. Also periodically check the drainage system to see that it is still functioning well.

SNOW REMOVAL
Snow can be removed by the use of a snowplough. If your area is subject to regular heavy snowfalls ensure you have sufficient area around the field to deposit the snow removed from the field.
Seek advice from the manufacturer of the system as to the equipment suitable. This should normally be a plough with a rubber blade on the lower edge to prevent damaging the surface. Remove the majority of snow with this plough but leave the final 5cm-10cm on the surface. Always turn the plough in large loops when coming to the edge of the field to prevent the plough from digging in to the surface. The final 5cm-10cm can be removed with a brush. A rotating brush is particularly useful for this.
Snow blowers can also be useful to remove snow.

MOSS ALGAE WEEDS
Weeds are easily removed by hand if the infestation has not become too excessive.
Moss and algae require specialist treatment normally using specific chemicals and techniques to remove residues. The advice of the installing company should be sought at an early stage if the problem should occur. The longer you leave an infestation in general the bigger the problem will become.

PITCH SURROUNDS
The most important design feature is to avoid contamination.
Contamination can come in several forms:
player borne contamination
surrounding vegetation
wind borne contamination
animal borne contamination

Players will inevitably take the shortest path between the changing facilities and the pitch. If that pathway is dirty they will carry that dirt on their boots onto the field. To avoid it ensure the pathway is clean.
If other vegetation surrounds the field this will inevitable be deposited on the field. For example grass areas around the field when cut will deposit cuttings on the field. Try to leave a barrier between the natural area and the artificial field. This can be a physical barrier or a zone that is vegetation free.
Contamination, particularly pollution and seeds, will be blown onto the field by the wind. Take this into consideration when deciding on the location of the field.
Animals particularly birds will leave deposits on the field. Clean them off as soon as possible as the deposits will become the nutrient for moss, algae and weed growth.

Conclusion
An active maintenance programme will maximise the lifetime of the installation and ensure many satisfactory years of use. The maintenance regime is based around simple principles:

- keeping the surface clean
- keeping the infill level
- keeping the fibre upright
- reporting minor defects before they become major problems